

	WORKING ON FLOW LINES	Date:
	TOOLBOX / TAILGATE TALK	Presenter:

Working on Flow lines

1. The construction and repairing of hydrocarbon service flow lines are considered potentially hazardous due to possible presence of flammable & toxic vapors.

2. It is mandatory to carry out gas test and authorization of Hot Work permit prior to starting any hot or spark potential activities on such pipelines.

3. The flow lines need to be positively isolated, depressurized, decontaminated, flushed or purged as essential preparatory measures prior to authorizing the permit for respective work.

4. Cold cutting of flow lines requires a cold work permit. The equipment used for cold cutting must be intrinsically safe, non- sparking type or cannot create a source of ignition.

5. The permits are to be endorsed by each oncoming shift/ area supervisor after carrying out necessary gas test.

6. Since most flow lines are located in the desert, it is recommended to be careful about possible presence of explosive ordinance in the work area.

7. Remember – DO NOT TOUCH suspicious objects. Any un-identified objects must be immediately reported to Burgan Fire Station, who will arrange further actions through concerned teams.

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