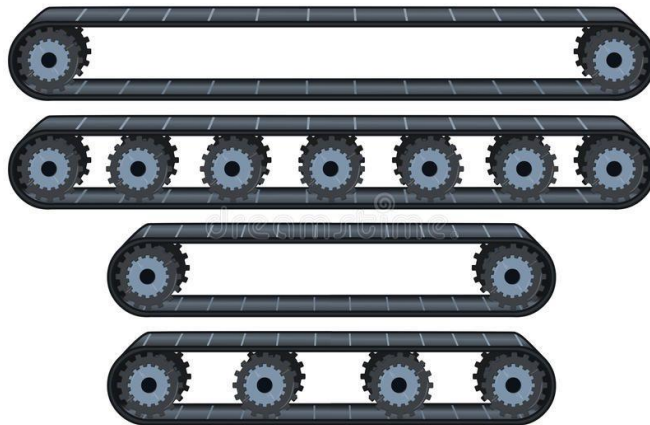
	<b>CONVEYOR SAFETY</b>	Date:
	<b>TOOLBOX / TAILGATE TALK</b>	Presenter:

All drive belts and pulleys must be shielded with a proper guard. When working on any part of a conveyor, all power to motors must be turned off and be locked out, plus, lock out key is to be held by person that is doing the maintenance. This is to ensure that any accidental switching on of power does not occur.

All conveyors must have safety cables. These cables are installed so power can be cut off to motors in case of an accident.

Never jump on, reach over, or step over a conveyor while it is running. Work on conveyors will not be done unless the conveyor is properly locked out. Overhead conveyors that need to be maintained on a regular basis must have safe access. It should be part of maintenance to do regular checks on belts, pulleys, motors, guards and safety cables, etc., to ensure they are in proper working order and satisfactory condition. Always wear approved safety gear while working on or around conveyors and all other types of machinery.



Bracelets, neck chains, long hair (shoulder length) and other loose jewelry or clothing are not permitted while working in close proximity to an operating conveyor. Loose jewelry must be removed and long hair must be tied back and placed inside hardhat.

Where a conveyor is installed at a height that may result in falling objects causing injury to a person, an employer shall ensure that it is equipped with guards or other adequate protection to prevent the material from falling to the workplace below or place an adequate barrier to prevent persons from being under the conveyor while it is running.

Where the rollback of the load or belt creates a hazard to a person at the workplace, an anti-rollback device must be installed on a conveyor that carries a load up an incline.

PRINT NAME IN FULL	SIGNATURE
1.	
2.	
3.	
4.	
5.	
6.	
7.	
8.	
9.	
10.	
11.	
12.	
13.	
14.	
15.	
16.	
17.	
18.	
19.	
20.	
21.	

